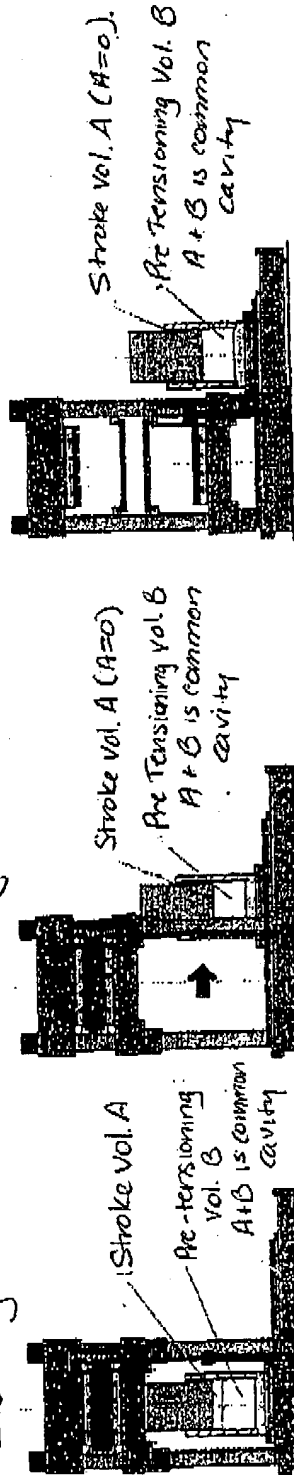
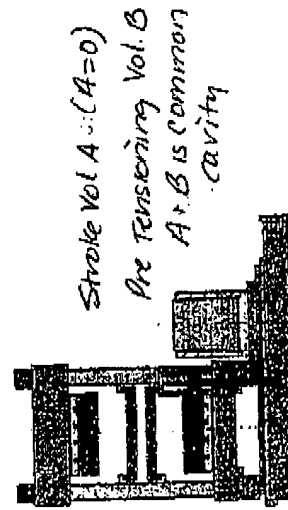


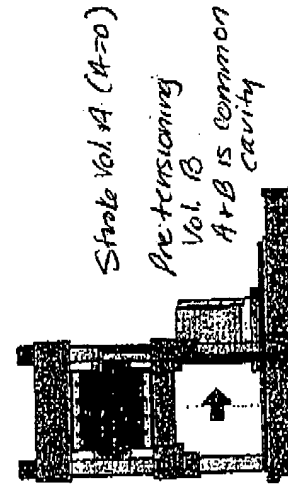
Die Height min. Pre-tensioning vol. B. max



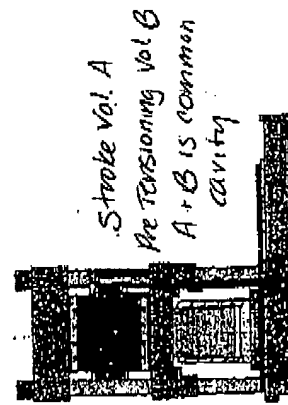
Die Open



Closing Cylinder is moved.



Die Closed



Die Height Max Pre-tensioning Vol. min

Stroke vol. A is changed in every cycle. Pre-tensioning vol. B is only changed when die is changed.